



MBRP Muffler Installation Instructions

1620209-1625207	'02-03 500-600 MXZ / SUMMIT (ZX CHASSIS)
1720209-1725207	02-03 700 MXZ / SUMMIT (ZX CHASSIS)
1820209-1825207	02-03 800 MXZ / SUMMIT (ZX CHASSIS)
1630209	03 600HO (ZX CHASSIS)

1. Remove springs fastening stock muffler to frame and exhaust pipe. (Set springs safely aside so they can be reused)
2. Remove stock muffler.
3. Remove the spring retaining nuts on the engine side of the muffler.
4. Install MBRP muffler, placing its outlet through the stock exit in the belly pan.
5. Use the removed nuts to fasten the MBRP muffler bracket.
6. Using stock springs, fasten the MBRP muffler using tabs on inlet pipe.
7. Install the supplied flat bar brace by inserting the hooked end into the stock rubber mount and letting the other end rest of the muffler. Using the hose clamp on the pipe, slide it over support bracket and Tighten.

NOTE: To avoid exhaust leaks use high heat silicone to seal all connections between expansion chambers and muffler. Monitor for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

CAUTION: **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Inc warranty applies for a one (1) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Inc.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Inc quality engineer.