MBRP Muffler Installation Instructions

1160309-116T209	**2003-2007 REV 600/800**
1180209	**2004-07 REV 600SDI**
1170210	**2007 REV Summit 800R motors ONLY**

1. Remove springs fastening stock muffler to frame and exhaust pipe. (Set springs safely aside so they can be reused)
2. Remove stock muffler.
3. Install MBRP muffler, placing its outlet through the stock exit in the belly pan. The muffler body should rest on the aluminum plate protecting the engine.
4. Using stock springs, fasten the MBRP muffler using tabs on inlet pipe.
5. For sleds equipped with SDI engine, re-install O2 sensor in provided bung.

NOTE: To avoid exhaust leaks use high heat silicone to seal all connections between expansion chambers and muffler. Monitor for leaks during the first 200 miles after your installation and re-apply silicone where necessary. We suggest having your local snowmobile mechanic or performance shop install this product.

CAUTION: **DO NOT** touch muffler while snowmobile is running or shortly after it has run, as it may result in personal injury.

MBRP Inc warranty applies for a one (1) year period from the date of purchase to defects in product material and workmanship and is to the original purchaser on record and for the original vehicle for which it was designed and installed. This warranty is limited, at MBRP Inc.'s sole determination, to the repair or replacement of defective product only and does not include the cost of removal or re-installation, damage by accident, abuse, misuse or misapplication or any consequential damages however they may arise. Determination of warranty coverage shall be at the discretion of an authorized MBRP Inc quality engineer.

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